

Work Order ID 105166

July-25-13 7:41:33 AM

105166

Page 1

Item ID: D205-803-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 7/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/01/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803		<i>20</i>							
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy blue file and type labels per PPP D205-803-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-88
13/7/13

①

1
2
3
SP

13-07-26 JB



DAS
06
9-88
13/7/13

①

Work Order ID 105166

105166

July-25-13 7:41:33 AM

Accept

N900040100

Setup Start

NS1Stop ***NS2***

Item ID: D205-803-011

Revision ID:

Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 7/25/13 Start Qty: 1.00 ***1***Required Date: 8/01/13 Req'd Qty: 1.00 ***1***

Cust Item ID:

Customer:

Reference:

Run Start ***NR1***Stop ***NR2***

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D205-803-011

Location: FG 042

PPP Rev: _____

0.00

0.00

0.00

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

1 ~~8~~ 13-7-31MLJ 13-07-31
MLJ 13-07-31

Picklist Print

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Page 1

Work Order ID: 105166

Parent Item: D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 7/25/13

Required Date: 8/01/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-09-28 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-041 Co-Pilot Collective Head Assembly (205)		Manufactured	No				Each	2.0000		901 - 40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		2							
				103835		2				103835			
D4410-3 Face Plate		Manufactured	No				Each	11.0000		1 - 40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		11							
				103369		11				103369			
D4410-9 Trigger		Manufactured	No				Each	2.0000		1 - 29			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		2							
				91374		2				91374			
D4410-1 Placard		Manufactured	No				Each	10.0000		1 - 40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		10							
				103496		10				103496			
D4410-7 Placard		Manufactured	No				Each	4.0000		1 - 40 13-07-26			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				89787		1							
				ST108		3							
				99217		3				99217			

Picklist Print

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Work Order ID: 105166

Parent Item: D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 7/25/13

Required Date: 8/01/13

Start Qty: 1.00

Required Qty: 1.00

2PB744-T2 Switch Purchased No Each 2.0000

Location Loc Qty Loc Code

ST396 2
123364 2

Purchased No Each 14.0000

Location Loc Qty Loc Code

ST347 14
123117 4
123373 10

Purchased No Each 2.0000

Location Loc Qty Loc Code

ST283 2
122902 1
123394 1

Purchased No Each 60.0000

Location Loc Qty Loc Code

ST287 60
123503 60

Purchased No Each 60.0000

Location Loc Qty Loc Code

ST287 60
123503 60

Purchased No Each 3.0000

Location Loc Qty Loc Code

ST332 3
119837 3

1 20

123364 20

123117 20

122902 20

123503 20

123503 20

119837 13-07-26

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 105166

Parent Item: D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 7/25/13

Required Date: 8/01/13

Start Qty: 1.00

Required Qty: 1.00

~~MS21919WDG10~~

Clamp *sl*

Purchased No

Each 12.0000

Location

Loc Qty

Loc Code

ST322

12

123292

2

m126400

10

123292

~~MS21919WDG10~~

Clamp *sl*

Purchased No

Each 9.0000

Location

Loc Qty

Loc Code

ST322

9

123203

2

123292

7

123203

~~MS21039-1-07~~

Screw *sl*

Purchased No

Each 214.0000

Location

Loc Qty

Loc Code

ST305

214

123522

26

125654

188

123522

~~MS3126E14-19P~~

Socket *sl*

Purchased No

Each 8.0000

Location

Loc Qty

Loc Code

ST310

8

123582

2

124620

6

123582

~~MS3120E14-19S~~

Socket *sl*

Purchased No

Each 10.0000

Location

Loc Qty

Loc Code

ST310

10

123567

4

124620

6

124620

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Shop Packet Print

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Picklist Print

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Work Order ID: 105166

Parent Item: D205-803-011

Start Date: 7/25/13

Required Date: 8/01/13

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Qty: 1.00

Required Qty: 1.00

MS35206-226

Purchased

No

Each 26.0000

Screw

Location

Loc Qty

Loc Code

ST288

26

123189

26

Purchased

No

Each 8,496.0000

NAS1149D0363J

Washer

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

995

113068

11

122378

21

124392

963

ST510a

7500

m126319

7500

Purchased

No

Each 132.0000

NAS1197-6

Washer

Location

Loc Qty

Loc Code

ST295

132

123190

132

Handwritten: 4, JB, 23

Handwritten: 123189, 2, JB, 23

Handwritten: 124392, 4, JB, 13-07-26

Handwritten: 123190

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Shop Packet Print

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REFERENCE ONLY

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-044	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
1		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2 J	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
1	1	3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
1		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
1	1	1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S5	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

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105166

Page 1

Item ID: D205-803-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Left Hand Pilot In Command, Complete 205

Stop *NS2*

Start Date: 7/25/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/01/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D212-803

100

100

DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D205-803-011 CHG001

1002 see attachment *MLJ 13-07-26*

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

1

The diagram illustrates a two-dimensional lattice structure. It consists of a grid of points. Arrows indicate interactions between nearest and next-nearest neighbors. The lattice is labeled with 'x' and 'y' axes.

Description: LH PILOT IN COMMAND, COMPLETE INSTALLATION